**HDF Process No. by controller**

|  |
| --- |
| HDF machine No. xxxxx |
| Date & Hour : by controller |
| Program No. : by controller |

List of parts:

|  |  |
| --- | --- |
| P.N. : by controller | WO: by controller |
| P.N. : by controller | WO: by controller |
| P.N. : by controller | WO: by controller |
| P.N. : by controller | WO: by controller |
| P.N. : by controller | WO: by controller |
| P.N. : by controller | WO: by controller |
| P.N. : by controller | WO: by controller |
| P.N. : by controller | WO: by controller |
| P.N. : by controller | WO: by controller |
| P.N. : by controller | WO: by controller |
| P.N. : by controller | WO: by controller |
| P.N. : by controller | WO: by controller |
| P.N. : by controller | WO: by controller |
| P.N. : by controller | WO: by controller |
| P.N. : by controller | WO: by controller |
| P.N. : by controller | WO: by controller |
| P.N. : by controller | WO: by controller |
| P.N. : by controller | WO: by controller |

|  |  |  |  |
| --- | --- | --- | --- |
|  | Required | Actual | OK / Reject |
| Max. Temp. °C | 70 | by controller | by controller |
| Part Temp. °C | Min. 50°C | by controller | by controller |
| Part Temp. °C | Max. 60°C | by controller | by controller |
| Exposure Time min. | Max. 90 min. | by controller | by controller |
| Vacuum inch mercury | Min. 22` | by controller | by controller |
| max temp difference between all TC °C | Min. 50°C | by controller | by controller |

גרף של הטרמוקפלים